

ABSTRACT

A cellular structure is formed on a wheel from an elongated tubular structure. At least one longitudinal line of a slow cure adhesive is applied to the exterior surface of the elongated tubular material. Then the material is wrapped around a collector in a manner to cause the adhesive to be positioned between overlying surfaces of the elongated tubular material and to form a cellular structure on the collector. The cellular structure is cut from the collector before the adhesive has fully cured and is placed on a flat surface where the adhesive has fully cured.